



Board stiffness

Crease recovery

Crease to board stiffness ratio



# CBT1 Crease & Board Stiffness Tester

# PREDICT PACKAGING PERFORMANCE

The CBT1 gives board manufacturers, printers and packing companies the ability to predict the 'runability' of a sample board or finished carton before committing valuable materials or machine time.

Board Stiffness and Crease Recovery are key characteristics that affect the running performance of cartons on high speed packaging machines.



#### **FEATURES**

Independently operated jaws are rotated through pre-defined angles, 90º for crease recovery and 15º for board stiffness.

#### **AUTOMATIC DWELL TIME**

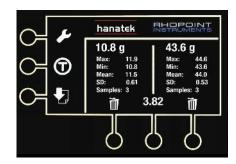
15 second measurement delay to eliminate operator variability (according to BS 6965).

#### AUTOMATICALLY CALCULATES STIFFNESS / CREASE RATIO

Results calculated and displayed instantly on screen. No additional software is required for data analysis. BS 6965 advises that optimum running cartons should have a ratio between 1.5 and 3 (machine direction) and 3 and 7 (cross direction).

#### **AUTOMATIC CALCULATION OF STATISTICS**

Full statistics are displayed for both crease recovery and board stiffness.



#### **DATA HANDLING**

Easy printing of results to Hanatek label printer; all results are date and time stamped.

#### **TEST JAW OPTION**

#### **ROUNDED CORNER CREASES**

Measure the crease resistance at 90° of rounded corner packaging.



#### SAMPLE PREPARATION OPTIONS

ONE STEP SAMPLE PREPARATION

Sample preparation is easy with the Hanatek universal sample cutter.

The crease to be tested

The crease to be tested can be cut with a single process therefore eliminating errors

associated with traditional crease sample preparation (usually a 3 step process). Multiple test pieces can be cut from the same sample saving valuable test time. Hanatek offers custom cutting dies to suit most packaging applications, e.g. friction, tensile, grammage, rub / abrasion.

#### **DEDICATED CREASE & BOARD SAMPLE CUTTER**



#### **APPLICATIONS**



Printed carton board



**Unprinted carton board** 

#### RELATED PRODUCTS

#### **CARTON CREASE PROOFER**

Produce product quality crease samples without committing valuable machine time.

The CCP comes complete with commercially produced rules and dies which are identical to those used on a full sized cut and crease machine.

Crease 18 crease channels.

#### **CARTON FORCE ANALYSER**

For more repeatable testing and the ability to test small samples (e.g. <u>every</u> crease on a tobacco carton) the Hanatek Carton Force Analyser should be used.



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## SPECIFICATIONS

**STANDARDS** BS6965, BS 3748, BS ISO 2493-1:2010,

TAPPI T556 (15° ONLY), SCAN P29, PMI 068

RESOLUTION 0.1g
ACCURACY 0.1g

**RANGE** 0-450g gF **POWER** 110V/230V

**CERTIFICATE** UKAS traceable calibration certificate

SIZE (H) 230 x (W) 175 x (D) 250mm

WEIGHT 7.6kg
PACKED WEIGHT 13.4kg

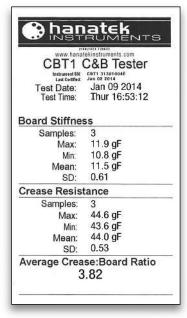
**PACKED DIMENSIONS** (H) 420 x (W) 490 x (D) 400mm

COMMODITY CODE 9024 8011

## **OPTIONAL ACCESSORIES**

- Rounded corner jaw
- Dedicated crease & board sample cutter
- I Hanatek universal sample cutter
- Results printer





## EXTRAS

#### **CALIBRATION CHECK WEIGHT**

#### FREE EXTENDED WARRANTY

Register for a two year comprehensive warranty

#### **CALIBRATION AND SERVICE**

Fast and economical service via our global network of accredited

calibration and service centres







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